

**General Masking**

**1**



**Clean Area**

Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 60°–80°F.

**2**



**Critical Edge Masking**

Mask the areas that require fine-line tape first. Mask the rest of the repair and backup the fine-line with creped tape. Protect any nearby moldings with trim masking tape.

**3**



**Overspray Protection**

Ensure that the car is completely dry prior to applying plastic sheeting. Mask entire vehicle with plastic sheeting. Cut out the repair area with a razor blade. Tape the plastic sheeting directly to critical masking edge.

**4**



**Masking Removal**

After painting, remove the masking tape at a 90-degree angle to the vehicle's surface.

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**Product List**

Scotch® Performance Green Masking Tape 233+, 18mm x 55m (3/4 in. applications), PN 26334; 36mm x 55m (1-1/2 in. applications), PN 26338; 48mm x 55m (2 in. applications), PN 26340



3M™ Vinyl Tape 471+, 1/4 in. width (6.4mm), PN 06405



3M™ Trim Masking Tape, Introductory kit containing 5mm, 7mm, 10mm and 15mm, PN 06342



3M™ Overspray Protective Sheeting, 12 ft. x 400 ft. roll, PN 06727; 16 ft. x 350 ft. roll, PN 06728; 20 ft. x 250 ft. roll, PN 06742



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Lexa™ Protective Eyewear, PN 15200



## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [www.3MCollision.com](http://www.3MCollision.com)

For product material safety data sheets see [www.3MCollision.com](http://www.3MCollision.com)

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